

#6-32 UNC 3B PER ASME B1.1

.189 .185

MINOR DIA.: .1004 - .1139

REV.

REVISIONS

DATE

5/7/09

7/28/10

**ECN** 

1179

1341

**DESCRIPTION** 

INITIAL RELEASE

UPDATE TO CURRENT FORMAT



GRIP RANGE: .010 - .075

2. HOLE SIZE: .190 +.003/-.000 AFTER ALL APPLIED FINISHES.

INSTALLED LENGTH: .300 REF. 3.

LUBRICATION: NONE 4.

5. INST

	ALLATION TOOL: SPIN-P	ULL												
				UNLESS OTHERWISE SPECIFIED:		NAME	DATE		-					
PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC	DRAWN	TWR	5/7/09		,						
				CHECKED			TITLE:							
				ENG APPR.	JVK	5/7/09								
				TOLERANCING PER: ASME Y14.5M-1994	MFG APPR.			FLAT HEAD OPEN				END		
	THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE			MATERIAL	Q.A.	JVK	5/7/09							
				430 STAINLESS	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			CIZE DWC NO DEV						
				FINISH				SIZE DWG. NO. CA-0632SS-075				REV		
		NEXT ASSY	USED ON	PASSIVATE								В		
		APPLICATION		DO NOT SCALE DRAWING				SCALE	E: 2:1 WEI	GHT:	kg	SHEE	T 1 OF 1	

**SECTION A-A** 

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